EPORIP TURBO

Two-component rapid-hardening polyester resin for sealing cracks in screeds and carrying out small repairs





WHERE TO USE

Eporip Turbo is a very fast hardening polyester resin that can be used as a:

- resin, for sealing cracks in cementitious screeds;
- mortar, if clean dry sand is added (maximum mix ratio 1:1);
- reaction resin for interior and exterior bonding of concrete, ceramic tiles, stone material, wood, metal, etc.

Some application examples

- Sealing cracks in cementitious screeds.
- Fixing strips, step profiles, casements, connections and other types of profiles.
- Fixing anchoring bolts and dowels.
- Mortar for repairing and sealing holes and splinters (for example step corners).
- Mortar for small patching of screeds with high mechanical strength.
- Rapid bonding of concrete, ceramic tiles, stone material, wood, etc.

TECHNICAL CHARACTERISTICS

Eporip Turbo is a reactive polyester resin consisting of two pre-measured components (component A = resin, component B = hardener) that must be mixed together before use.

Eporip Turbo is a fluid product, cross-linking without shrinkage and, after curing, has high mechanical characteristics in addition to its ability to bond concrete and steel.

Eporip Turbo is waterproof and resistant to weathering, and is therefore suitable for exterior use.

RECOMMENDATIONS

- Do not apply **Eporip Turbo** at temperatures below +5°C.
- Do not apply **Eporip Turbo** on damp surfaces.
- Do not apply Eporip Turbo on dusty, crumbling and loose surfaces.
- Mix the resin completely (component A) with the hardener (component B) before adding clean dry sand.



APPLICATION PROCEDURE

Preparation of the substrate

To ensure a good bond is achieved with **Eporip Turbo**, special care must be taken in preparing the surfaces that need to be bonded or sealed.

The surface must be clean, sound and dry.

All loose and crumbling parts, dust, cement laitance and traces of mould-release oils and paint must be removed by careful sandblasting or brushing.

When applying the product to metal, remove any rust and grease residues beforehand, preferably by means of sandblasting down to shiny metal.

Preparing the mix

The two **Eporip Turbo** components must be mixed together.

Pour component B into component A. With a drill fitted with a low speed stirrer mix until the paste is perfectly smooth and even.

Do not use partial amounts to avoid the risk of accidental ratio errors that could prevent **Eporip Turbo** from curing fully or incompletely.

If **Eporip Turbo** is used as a mortar or as an adhesive, clean dry sand can be added to the prepared mix up to a mix ratio of 1:1.

Applying the mix

Eporip Turbo can be applied with a brush or a trowel. When **Eporip Turbo** is used to seal cracks, simply pour. If further smoothing or bonding is required, cover the surface of **Eporip Turbo** with sand whilst still fresh. The pot life of the product is approximately 7 minutes. The addition of sand extends the products' pot life.

CLEANING

Tools and containers used to prepare and apply **Eporip Turbo** must be cleaned with solvents immediately after use.

Once hardened, the resin can only be removed mechanically.

CONSUMPTION

Depends on substrate roughness and on working methods. Typical consumption rate:

• sealing cracks: approximately 1.7 kg/l of cavities to be filled.

PACKAGING

Eporip Turbo is supplied in 508 g packaging (component A = 500 g; component B = 8 g).

STORAGE

Eporip Turbo when stored in its original sealed packaging in a cool and dry place has a shelf life of 12 months.

SAFETY INSTRUCTIONS FOR PREPARATION AND APPLICATION

When the product reacts it generates considerable heat. After mixing components A and B, we recommend applying the product as soon as possible and never leaving the container unattended until it is completely empty.

Instructions for the safe use of our products can be found on the latest version of the Safety Data Sheet, available from our website www.mapei.com.

PRODUCT FOR PROFESSIONAL USE.



TECHNICAL DATA (typical values)

PRODUCT IDENTITY		
	component A	component B
Consistency:	fluid paste	fluid paste
Colour:	grey	white
Density (g/cm³):	1.69	1.1

APPLICATION DATA (at +23°C – 50% R.H.)	
Mixing ratio:	component A : component B = 500 : 8
Consistency of mix:	fluid paste
Colour:	grey
Density of mix (g/cm³):	1.69
Brookfield viscosity (mPa·s):	4,700 (5 shaft - 20 rev)
Pot life:	7 minutes
Setting time:	20-30 minutes
Application temperature range:	from +5°C to +30°C
Final curing time:	2 hours
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FINAL PERFORMANCE DATA

Adhesion to concrete (N/mm²):

3.0 (concrete failure)

WARNING

Although the technical details and recommendations contained in this product data sheet correspond to the best of our knowledge and experience, all the above information must, in every case, be taken as merely indicative and subject to confirmation after long-term practical application; for this reason, anyone who intends to use the product must ensure beforehand that it is suitable for the envisaged application. In every case, the user alone is fully responsible for any consequences deriving from the use of the product. **Please refer to the current version of the Technical Data Sheet, available from our website www.mapei.com**

LEGAL NOTICE

The contents of this Technical Data Sheet ("TDS") may be copied into another project-related document, but the resulting document shall not supplement or replace requirements per the TDS in force at the time of the MAPEI product installation.

The most up-to-date TDS can be downloaded from our website <u>www.mapei.com</u>. ANY ALTERATION TO THE WORDING OR REQUIREMENTS CONTAINED OR DERIVED FROM THIS TDS EXCLUDES THE RESPONSIBILITY OF MAPEI.

